



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

RBSC7048-P
Job Sheet 176975



Part No: RBSC7048-P

Job Qty: 3 ea

Part Name: Portable Bearing Cutter



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 5/3/18

Job Tracking No:

Due Date: 5/10/18

Created By: Linda Lacelle

Type: Stock

Description:

Note: DWG RBSC7048-P REV:6 IPP REV A XX/XX/XX NEW ISSUE RQ VERIFIED BY DP

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	3 Ea	5/10/18	5/10/18	0.00	0.00	Purchasing Start Up		NLL
100	Small Fab	3 pcs	5/10/18	5/10/18	0.08	0.75	Small Fab-9		NLL DAK 38
110	QC	3 pcs	5/10/18	5/10/18	0.00	0.00	QC5		MAY 04 2018 GA 163 LPS
130	Packaging	3 pcs	5/10/18	5/10/18	0.00	0.00	Packaging3-2		
140	QC21-FG	3 Ea	5/10/18	5/10/18	0.00	0.00	QC21		DAK MAY 04 2018 21 9-50

Part Op 100 - - Cut tooth guard 5/8 long as per dwg. note for -29 - Assemble.
Descriptions: 130 - Identify and Stock

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
5181K95	Tooth Guard (For Shipping), 1-1/8" ID	.1560 ft (.052 ea)	90-Start up Operation	
90477A029	Rotating Flange Nut	3 Ea (1 ea)	90-Start up Operation	
91665A350	Retaining Ring, 7/16" Shaft	3 Ea (1 ea)	90-Start up Operation	
CS112-H2	Crest to Crest Spring	3 Ea (1 ea)	90-Start up Operation	
NTA-1018	Thrust Bearing	3 Ea (1 ea)	90-Start up Operation	
RBSC7048-P-1	Spring Tensioner	3 Ea (1 ea)	90-Start up Operation	
RBSC7048-P-11	Stud	3 Ea (1 ea)	90-Start up Operation	
RBSC7048-P-3	Seat	3 Ea (1 ea)	90-Start up Operation	
RBSC7048-P-5	Cutter	3 Ea (1 ea)	90-Start up Operation	
RBSC7048-P-7	Guide	3 Ea (1 ea)	90-Start up Operation	
RBSC7048-P-9	Bushing	3 Ea (1 ea)	90-Start up Operation	
TRB-1018	Thrust Washer	6 Ea (2 ea)	90-Start up Operation	
10137	Small Pistol Case, Plastic	3 Ea (1 ea)	100-Small Fab	
5475A12	Fixed Pin Spanner Wrench	3 Ea (1 ea)	100-Small Fab	



Container No: S068284



Part: RBSC7048 - P

Job No: 176975

Serial No/Batch: S068284

Revision: 6

Inspector:

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Date: 05/03/18

Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	5181K95	0	10	0
	90477A029	3	3	0
	91665A350	3	36	0
	CS112-H2	3	5	0
	NTA-1018	3	8	0
	RBSC7048-P-1	3	3	0
	RBSC7048-P-11	3	3	0
	RBSC7048-P-3	3	3	0
	RBSC7048-P-5	3	5	0
	RBSC7048-P-7	3	3	0
	RBSC7048-P-9	3	3	0
	TRB-1018	6	16	0
	10137	3	11	0
	5475A12	3	3	0
100-Small Fab				
Part Specifications				
Specifications could not be found.				

Plex 5/3/18 2:18 PM dart.lacelle.linda